Product information

Mobile roughness measuring instrument MarSurf PS 10

Product features "SMAHRT Surf" – simple, smart and mobile

- Compact roughness measuring instrument for mobile use
- Simple and intuitive to use: as easy as using a smart phone
- Large, illuminated 4.3" TFT touch display
- Adjustable display
- Data backup as TXT, X3P, CSV or PDF file
- Create complete PDF measuring records directly in the measuring instrument
- Customized comments for the PDF measuring record can be entered directly into the MarSurf PS 10
- Mains-independent operation: Over 1200 measurements without having to recharge the instrument
- An all-in-one solution. Small and lightweight (approx. 500 g)
- Instrument flexibility: removable drive unit
- 31 surface parameters: offer the same range of functions as a laboratory instrument
- Roughness standard stored within housing aids in reducing errors
- Quick access to your frequently used functions via the Favorites list in the display
- Automatic cutoff selection, so even non-specialists can be sure of getting the correct measuring results
- NEW: Additional version with transverse drive unit available as MarSurf PS 10 C2 (item number 6910235)

Application

- For shafts and housing components
- For large machines
- For large workpieces
- For milled and turned parts
- For ground and honed workpieces
- On the production line or directly on the machine; ideal for rapid testing of the surface roughness of a workpiece



Item no.: 6910230

Technical data

| Positioning speed | 0.5; 1.0 | | |
|--|---|--|--|
| Measuring principle | Stylus method | | |
| Probe | Inductive skidded probe | | |
| Parameters | Ra, Rq, Rz (Ry (JIS) is equivalent to Rz), Rz (JIS), Rmax, Rp, RpA (ASME), Rpm (ASME), Rpk, Rk, Rvk, Mr1, Mr2, A1, A2, Vo, Rt, RPc, Rmr (tp (JIS, ASME) is equivalent to Rmr), RSm, RSk, RS, CR, CF, CL, R, Ar, Rx, R3z | | |
| Measuring units | metric/inches | | |
| Measuring range mm | 0,350 | | |
| Profile resolution | 8 nm | | |
| Filter according to ISO/JIS | Gaussian filter as per ISO 16610-21 (formerly ISO 11562), special filter as per DIN EN ISO 13565-1, Lambda s filter as per DIN EN ISO 3274 (can be switched off) | | |
| Cutoff Ic according to ISO/JIS | 0,25 mm, 0,8 mm, 2,5 mm, automatic filter detection | | |
| Short stroke under ISO/JIS | Selectable | | |
| Traversing length Lt according ISO/JIS | 1.5 mm, 4.8 mm, 15 mm, N x Lc, variable, automatic | | |
| Traversing length according ISO 12085 (MOTIF) | 1 mm, 2 mm, 4 mm, 8 mm, 12 mm, 16 mm | | |
| Evaluation lenth In according to ISO/JIS | 1.25 mm, 4.0 mm, 12.5 mm | | |
| Number n of sampling length according to ISO/JIS | Selectable: 1 to 16 | | |
| Stylus | 2 μm | | |
| Measuring force (N) | 0,00075 | | |
| Calibration function | Dynamic; Ra, Rz, Rsm | | |
| Storage capacity | Min. 3900 profiles, min. 500,000 results, min. 1500 PDF records, expandable to 32 GB with Micro SD card | | |
| Languages | German, English, French, Italian, Spanish, Portugese, Dutch, Swedish, Russian, Polish, Czech, Japanese, Chinese, Korean, Hungarian, Turkish, Romanian | | |
| Other | Lock/password protected, date/time | | |
| Data interface | USB, MarConnect (RS-232), Micro SD slot for SD / SDHC cards up to 32 GB | | |
| System of protection | IP 40 | | |
| Rechargeable batteries | Lithium-ion battery, min. 1200 measurements | | |
| Wide range power supply | 100 to 264 V | | |
| Dimensions in mm | 160 mm x 77 mm x 50 mm | | |
| Weight | 1.92 KG | | |

Introduction

sMAHRtSurf - Simple, smart and

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Accessories

| PHT pick-up extension 80 mm PHT (80 mm) 6850540 Standard probe 2 µm PHT 6-350 6111520 Standard probe 5 µm PHT 6-350/5µm 6111526 Standard probe 10 µm PHT 3-350/10µm 6111521 Probe for bores with a dia. larger than 3 mm PHT 3-350 6111521 Probe for groeves PHT 11-100 6111524 Probe for groeves or probe for great cooth flanks PHT 6-100 6111525 Probe for great tooth flanks PHT 6-100 6111522 Probe for great tooth flanks PHT 6-5-100 6111523 Measuing stand 300 mm with cast into base FT 50 6710803 Measuing stand 300 mm with grainte plate and T-slot A60604 6710806 Measuing stand 300 mm with grainte plate and T-slot A614584 4426100 Adjustable mounting bracket to connect to 814 SR 814 SR 4426100 Height measuring and scribing instrument 814 SR 4426101 Instrument 16 EW 4102231 Receiver e-900x 4102232 V-block PP 6710604 XY Table | Designation | Product type | Order no. |
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| Standard probe 2 µm PHT 6-350/standard probe 5 µm PHT 6-350/standard probe 10 µm PHT 3-350 6111521 Probe for bores with a dia. larger than 3 mm PHT 9-350 6111524 PHT 9-350 6111524 Probe for goroves PHT 11-100 6111525 FMT 9-350 6111525 Probe for goar tooth flanks PHT 9-5-100 6111522 FMT 9-350 6111522 Probe for metal sheets PT 150 6111523 FMT 9-350 6111522 Probe for metal sheets PT 150 6111523 FMT 9-350 6710803 Measuring stand 300 mm writh cat for in base ST-G 6710806 6710806 Measuring stand 300 mm writh grante plate and T-slot Adjustable mounting bracket to connect to all 45 RF 406006 Adjustable mounting bracket to connect to all 45 RF 4426100 4426100 Instrument Bit SR 4426101 4426100 Data connection cable USB 16 EXu 4102231 Receiver e-Stick | | | |
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